BENZ PACKAGING

CERTIFICATE OF ANALYSIS

FORMAT ID: BPS-FMT-COA-003	REVISION: 00	EFFECTIVE DATE: 26.10.2021	PAGE: 1 of 2

01 Certificate and Product Details

Certificate no.	1211009863	**Certificate date**	26.10.2021
Item code	BPS-CD-50G-2110-D	**Item name**	BENZPACK CDRY Desiccant 50 g
Batch / lot no.	CD50G-1021-D09	**Batch quantity**	8,020 UNITS
Standard size / gauge	50 g Unit	**Date of manufacturing**	18 October 2021
Best before	17 October 2023	**Date of test**	25 October 2021
Customer name	Eastern Heavy Engineering OEM	**Customer PO no.**	EHE/2110/PO-336
Invoice no.	BPS/21-22/1046	**Quantity shipped**	7,300 UNITS
Specification ref.	BENZPACK CDRY Desiccant TDS Rev. 01	**Customer item code**	EHE-CD50

Release statement: The material identified above has been sampled and evaluated against the approved BENZ product specification and released for dispatch where the reported results conform to the stated limits.

02 Inspection and Test Results

Test parameter	Protocol	Unit	Min. value	Max. value	Test value
Net Fill Weight (Avg.)	BPS-QA-83	g	47.5	52.5	50.7
Water-Vapour Uptake at 20% RH	BPS-QA-98	g / Desiccant Unit	3.0	4.5	3.7
Water-Vapour Uptake at 40% RH	BPS-QA-98	g / Desiccant Unit	6.0	8.0	6.7
Adsorption Capacity at 20% RH	BPS-QA-88	% w/w	10	14	12.4
Adsorption Capacity at 50% RH	BPS-QA-88	% w/w	16	21	18.8
Adsorption Capacity at 75% RH	BPS-QA-88	% w/w	25	32	29.2
Adsorption Capacity at 95% RH	BPS-QA-88	% w/w	45	55	51.9
Form After Saturation	BPS-QA-99	Visual	Solid	NA	Solid
Liquefaction / Swelling Check	BPS-QA-99	Pass / Fail	Pass	NA	Pass

Dust Generation	BPS-QA-100	Visual	Non-dusting	NA	Non-dusting
Sachet Leakage Test	BPS-QA-90	Pass / Fail	Pass	NA	Pass
Sachet Integrity Test	BPS-QA-91	Pass / Fail	Pass	NA	Pass
Vapour Permeability Check	BPS-QA-93	Pass / Fail	Pass	NA	Pass
Appearance / Physical Condition	BPS-QA-94	Visual	Conforms	NA	Conforms
Shelf Life	BPS-QA-51	Months	24	NA	24 Months

03 Confirmation and Shipping Data

Confirmation	We hereby confirm that the material under this certificate conforms to our manufacturing specification.
Status	YES conforms to our manufacturing specification
Deviation option	Does not conform, but accepted against approved deviation / validation, if specifically authorised.
TDS declaration	It is further confirmed that the product conforms to the current published technical data sheet and approved specification.

Shipping data

Customer name	Eastern Heavy Engineering OEM
Ship to name	Sri City, Andhra Pradesh
Customer PO number	EHE/2110/PO-336
Customer item code	EHE-CD50
Invoice no.	BPS/21-22/1046
Quantity shipped	7,300 UNITS

Certificate note: This COA is system generated by BENZ Packaging Solutions Pvt. Ltd. and is valid without signature, unless customer or regulatory requirements specify authorised sign-off.